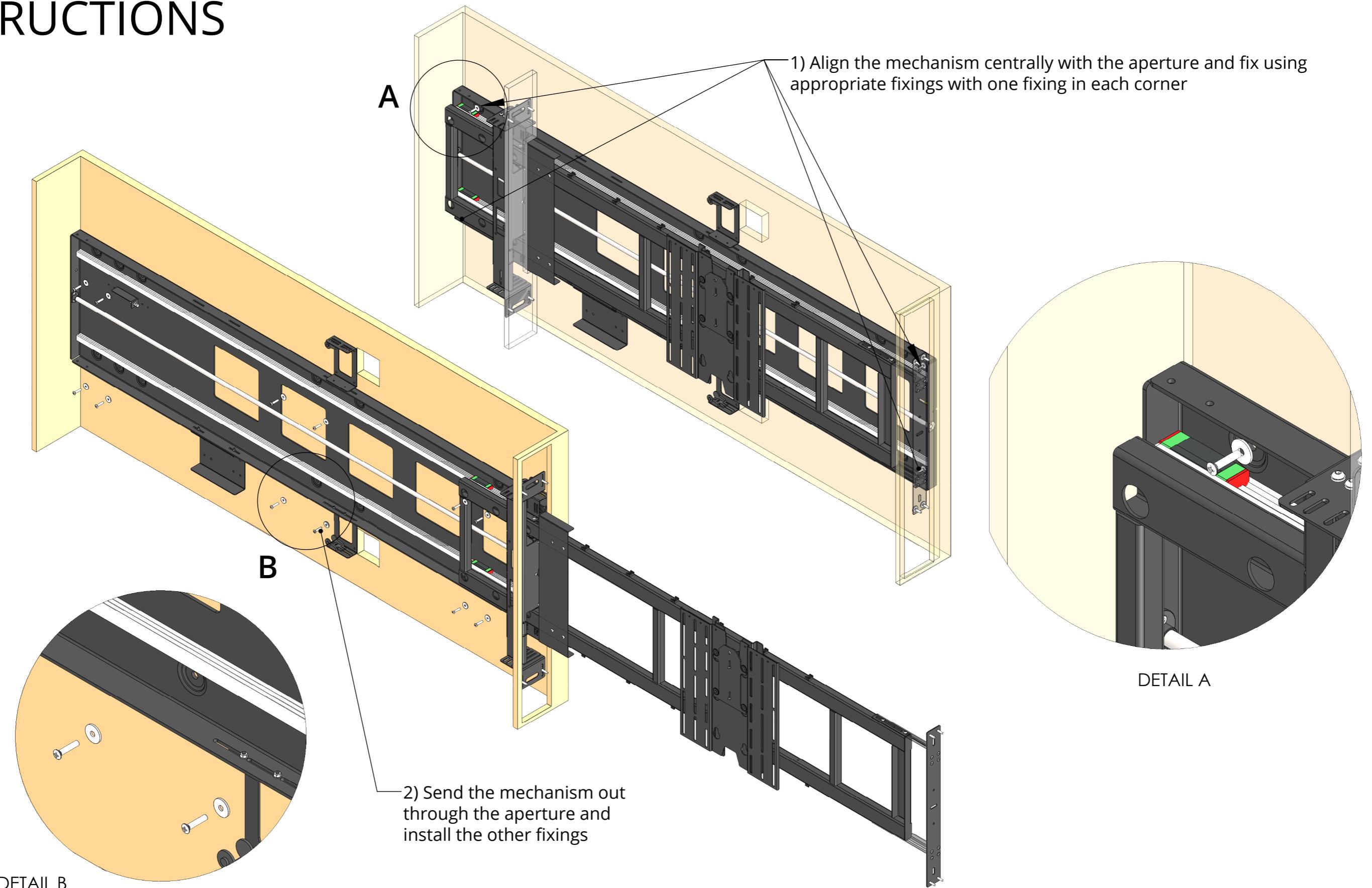


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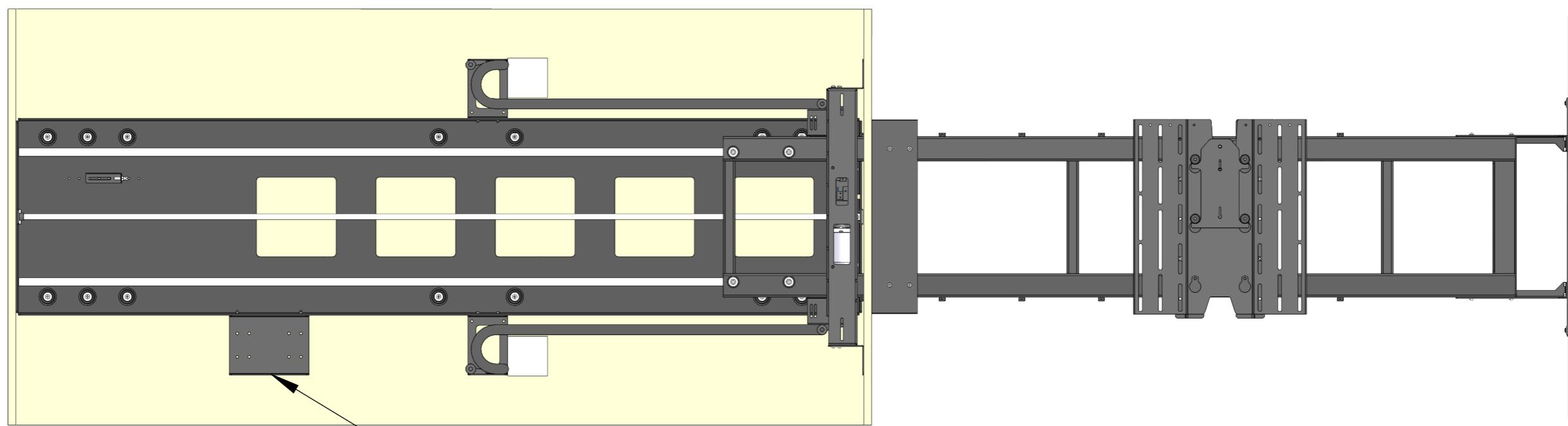
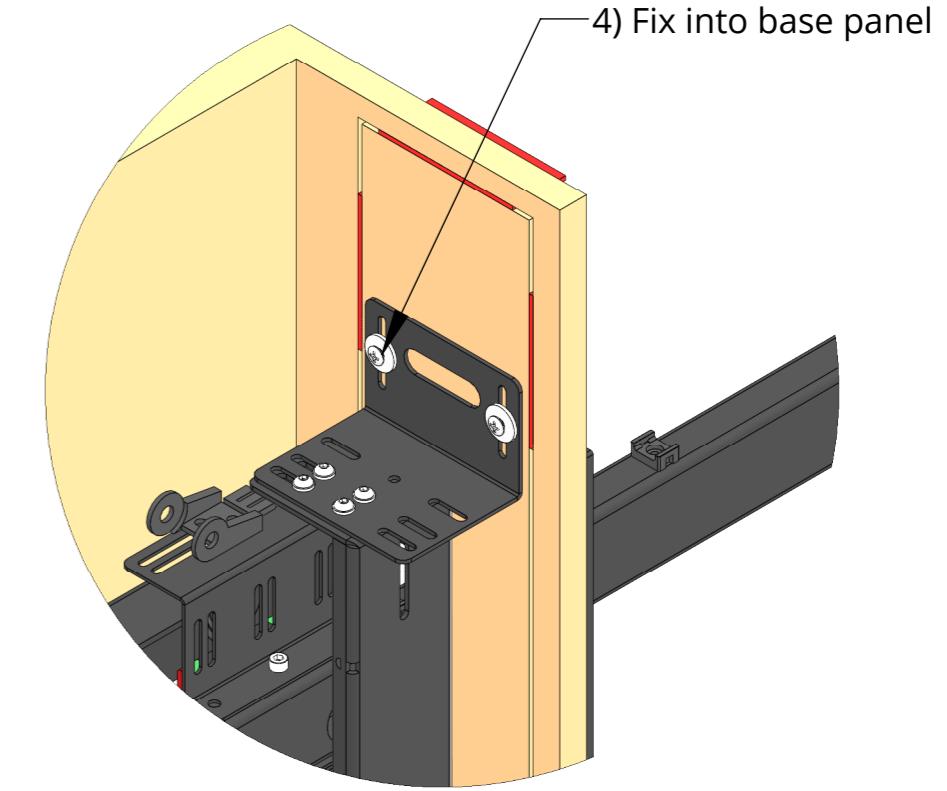
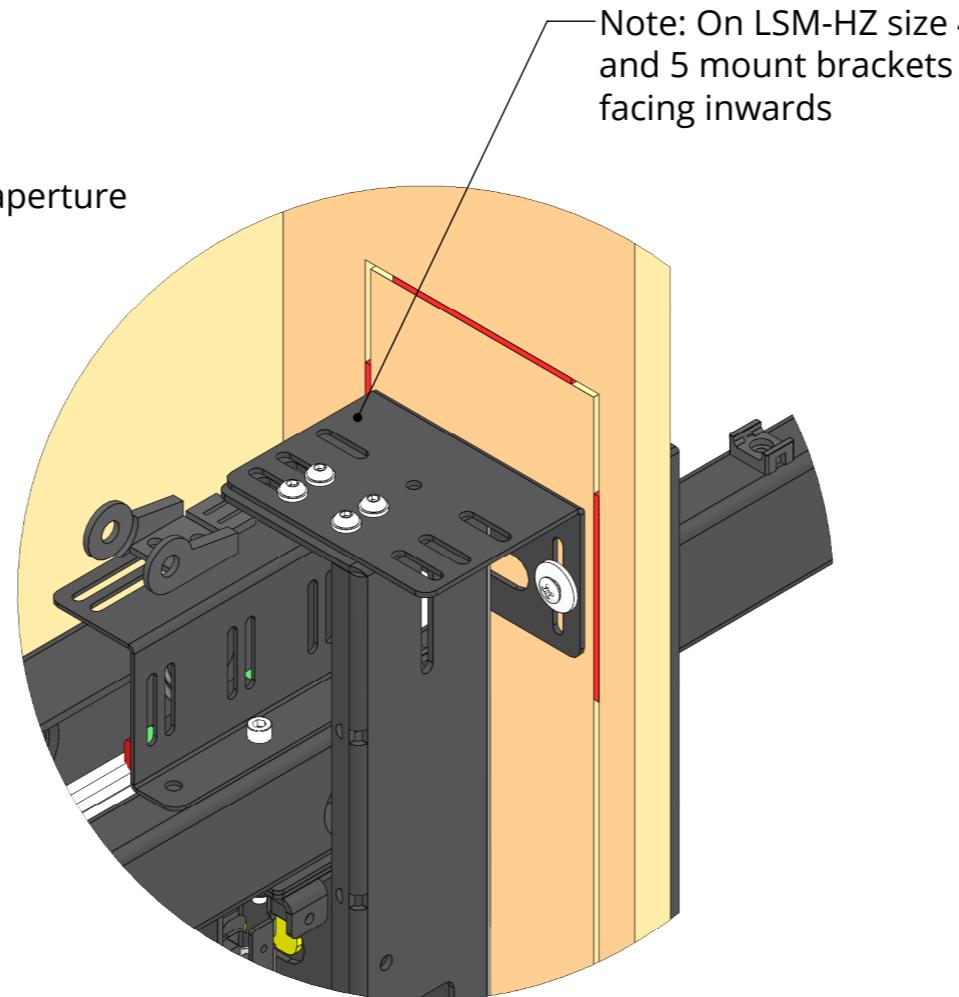
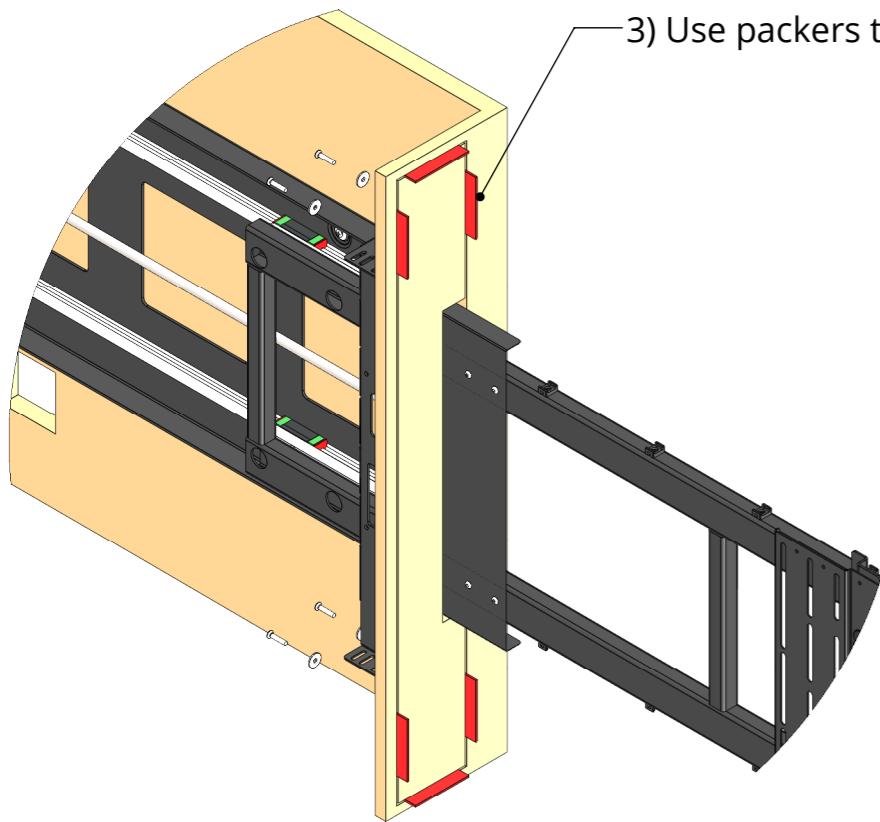
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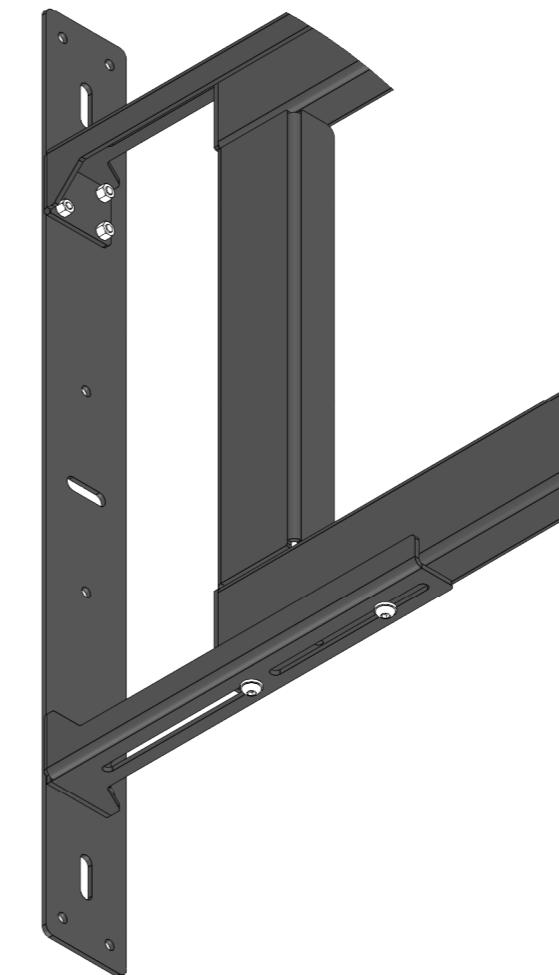
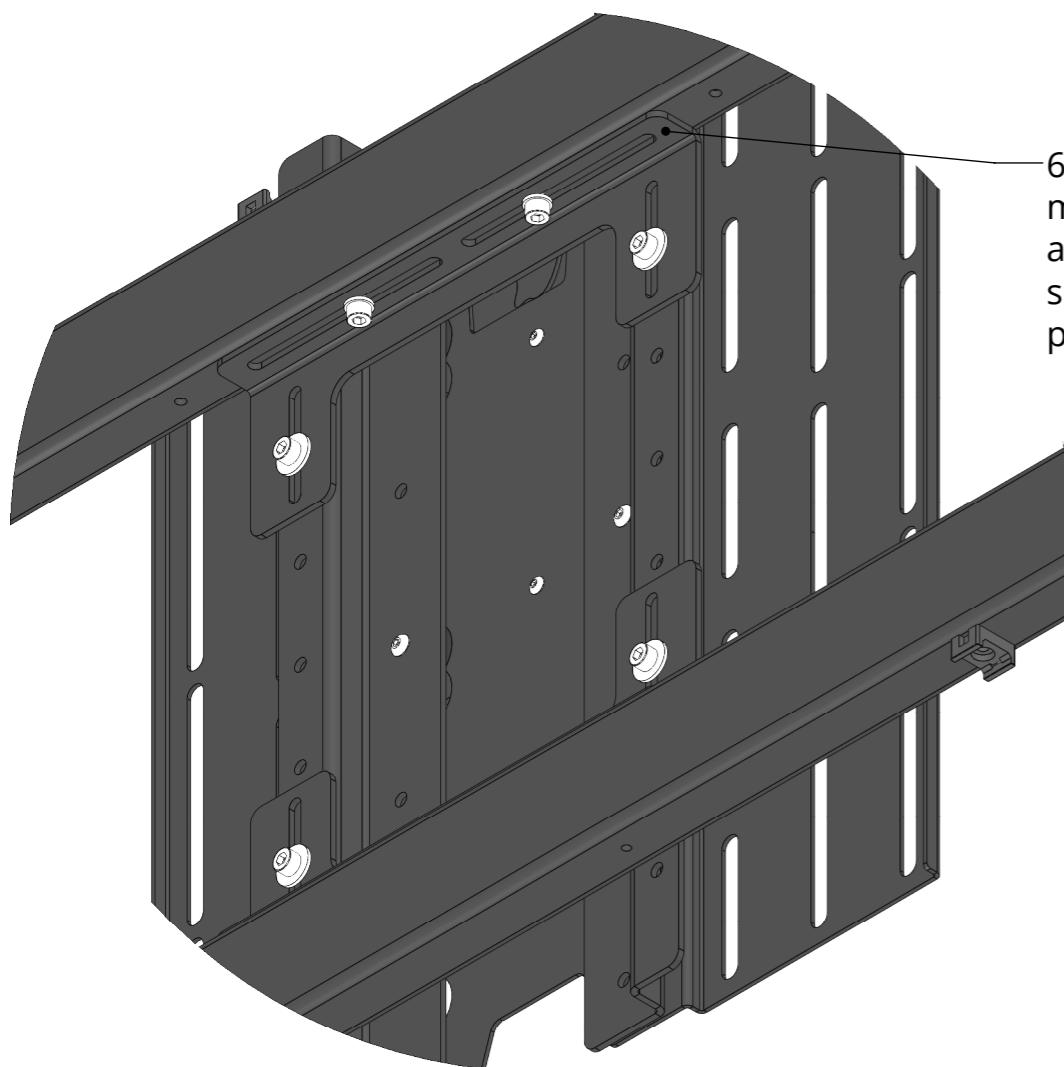
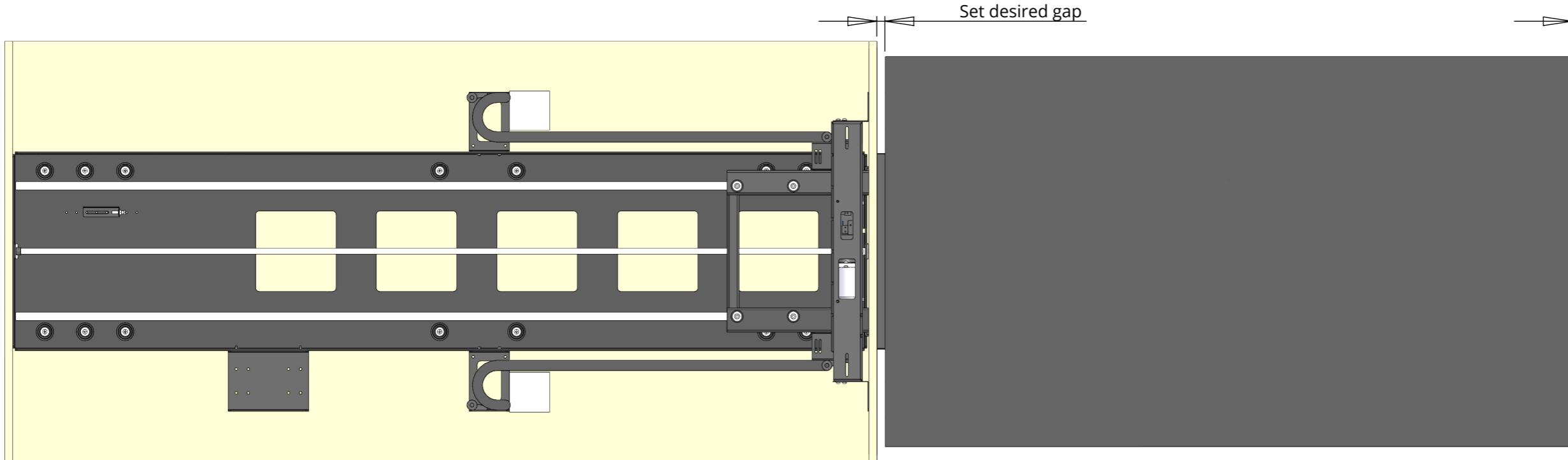
5) Mount the Igus support bracket
on the bottom of the mechanism

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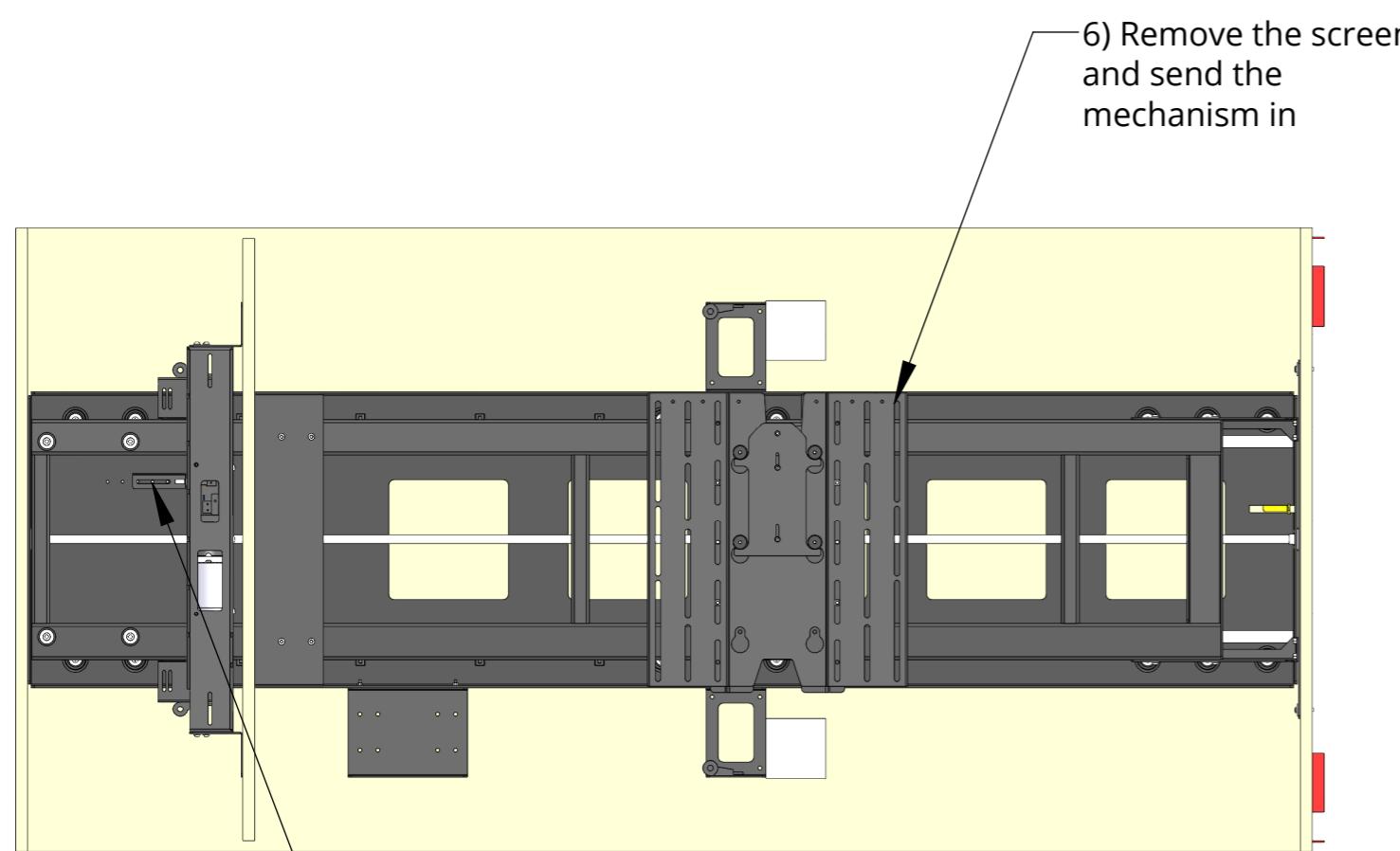
Set the desired gap
and tighten bolts



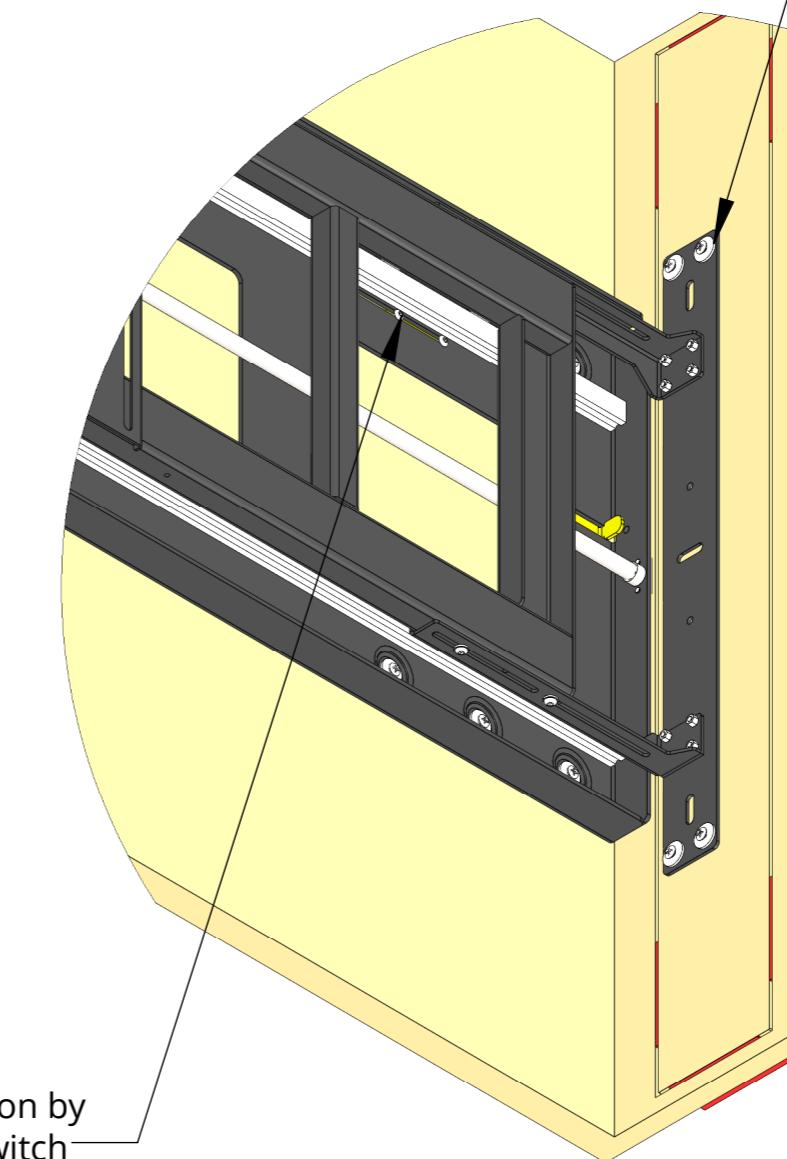
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6) Remove the screen
and send the
mechanism in



7) Adjust the bottom
switch until the lid lays
flush with the aperture

9) Set out position by
adjusting top switch

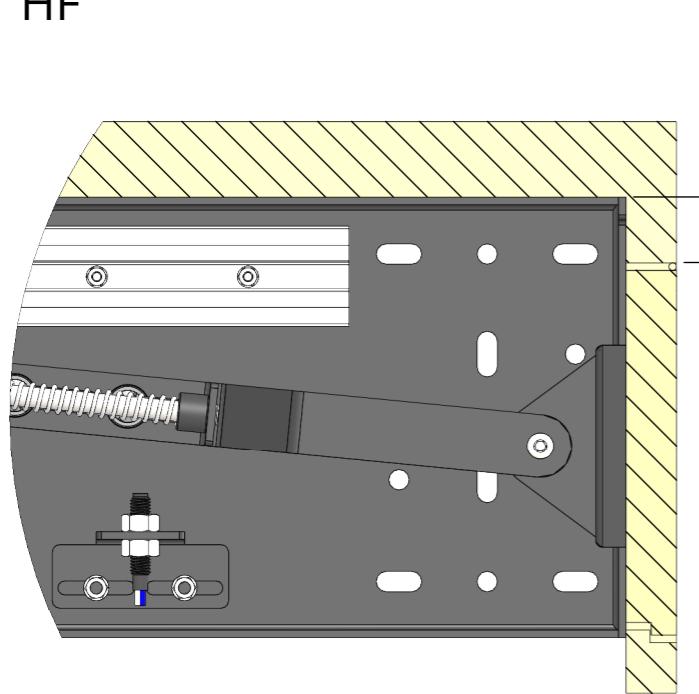
8) Use packers to space the
lid, mark the hole positions
with a pencil. Next remove
the lid bracket and fix lid to
bracket before re-attaching
to the mechanism

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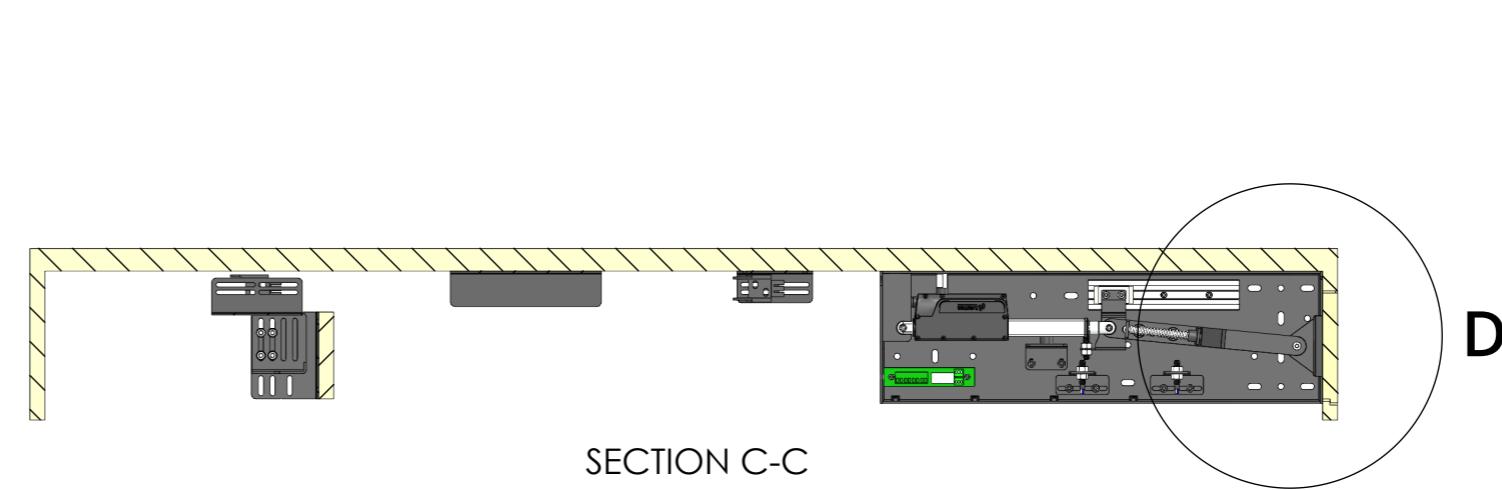
FITTING THE HF



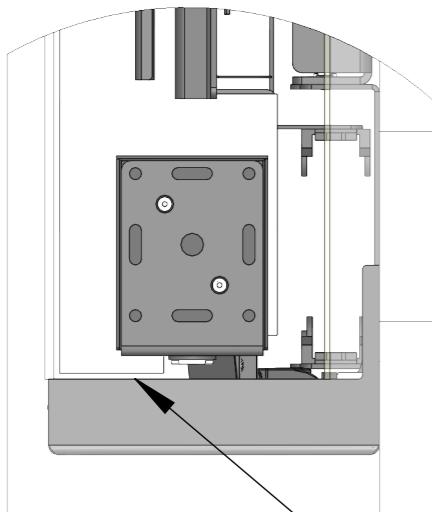
future automation



DETAIL D

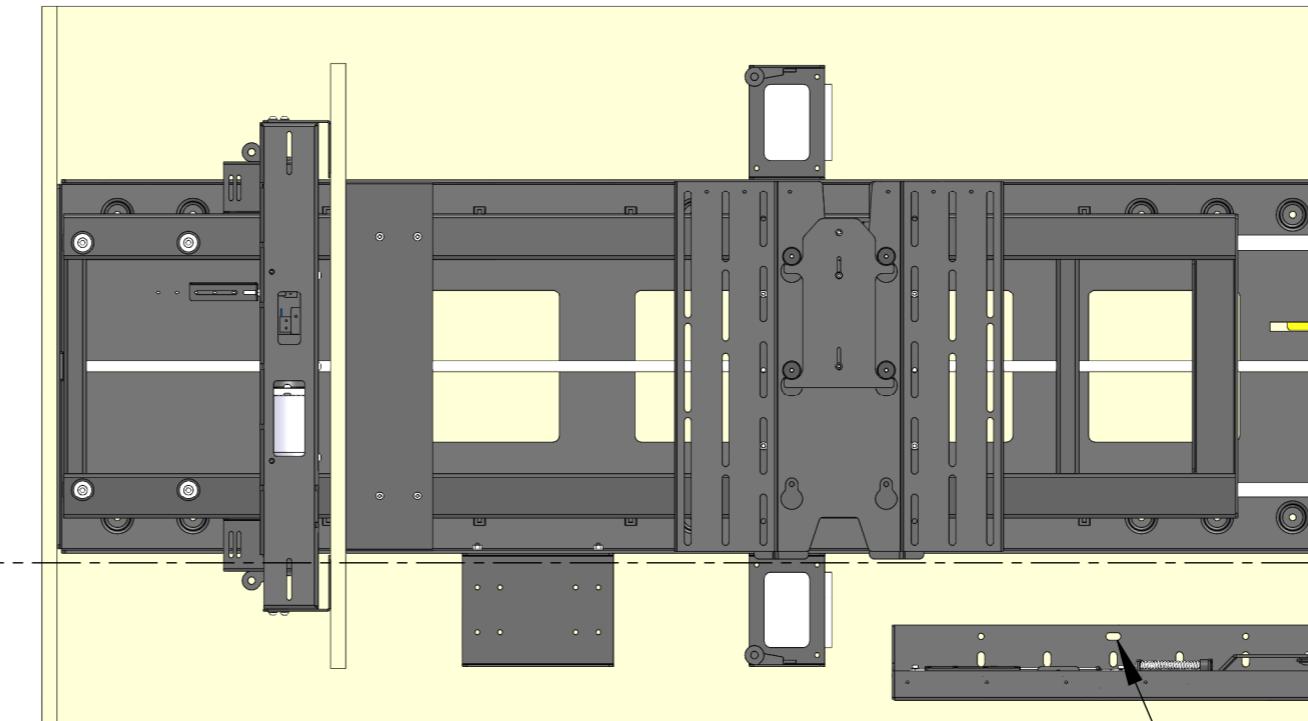


SECTION C-C

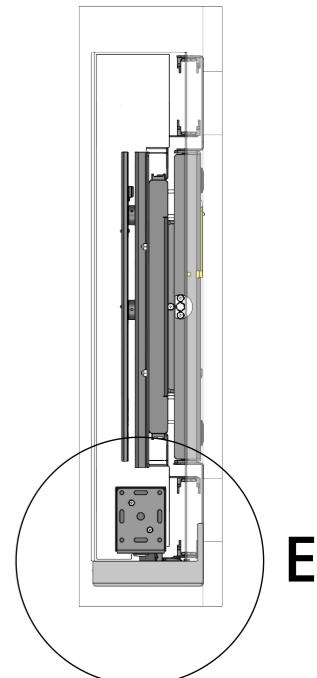


DETAIL E

Align edge of HF with
edge of aperture



Once aligned, fix HF to cabinet



E

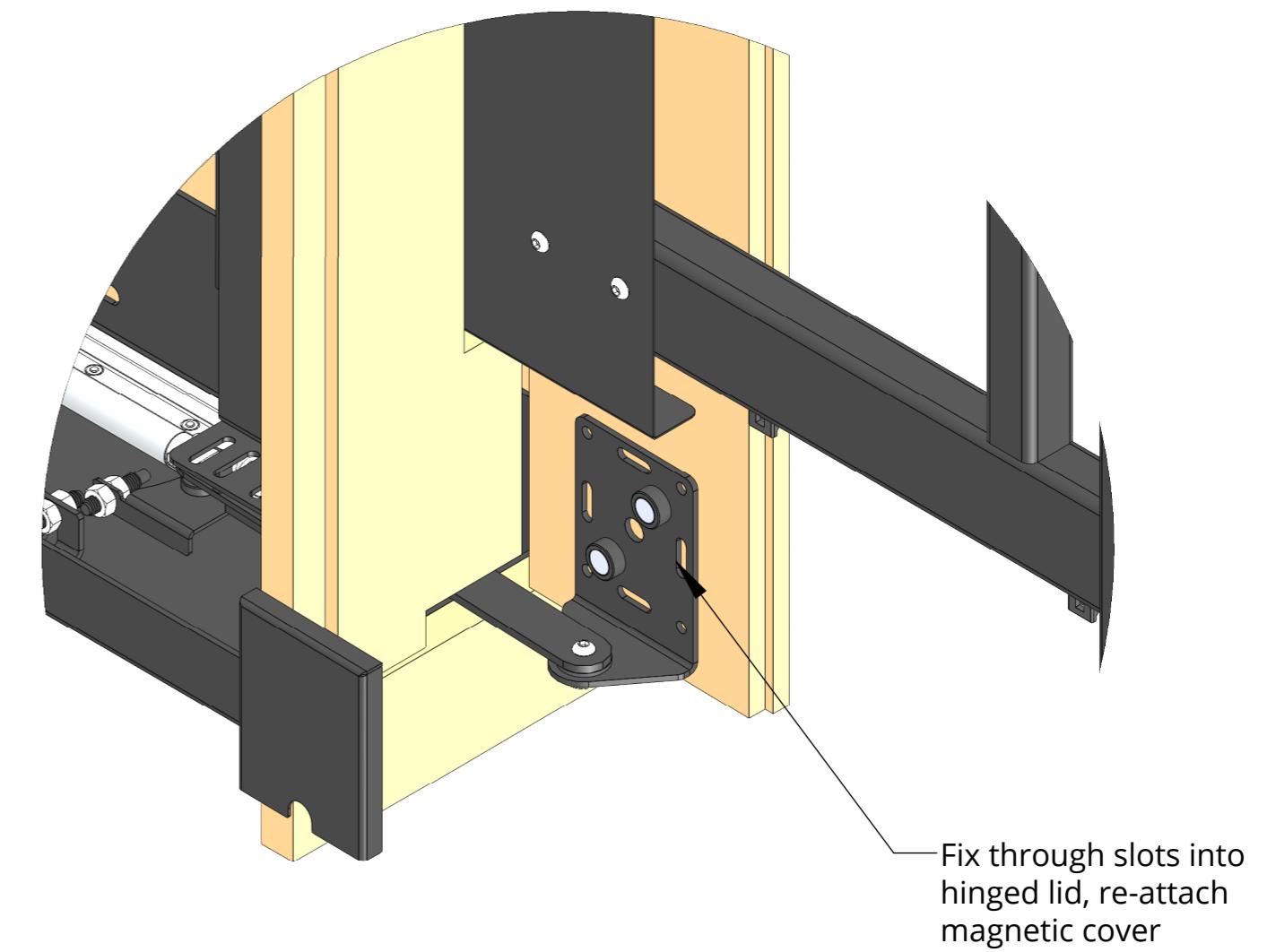
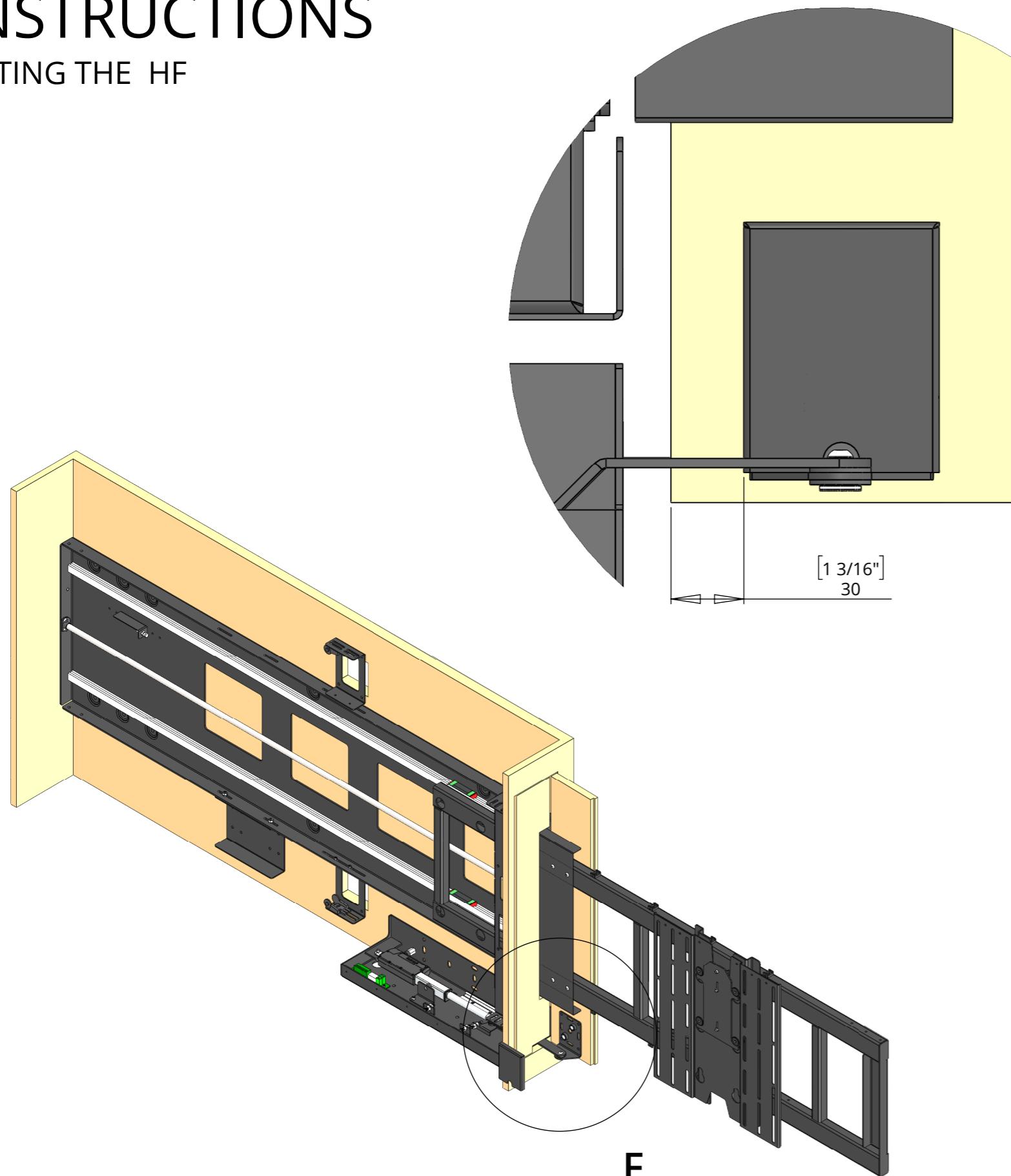
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INSTRUCTIONS

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